Patent Claims:

1. Electromagnetic valve, including a magnet armature, a magnet core member, a valve housing to which a valve coil is fitted and which accommodates a valve closure member and a valve seat,
c h a r a c t e r i z e d in that the valve housing is composed of a first sleeve part (1) which is made in a deepdrawing process and, in the direction of a valve-accommodating member (4), includes a retaining collar (3) that forms along with the sleeve part (1) an independent, operatively preassembled module, and the sleeve part (1) constituting a preferably undetachable connection, provided by laser welding, either in an overlapping area with the retaining collar (3) and/or in an overlapping area with a second sleeve part (2).

2. Electromagnetic valve as claimed in claim 1,
c h a r a c t e r i z e d in that the end of the first sleeve part (1) that is slipped over the second sleeve part (2) includes the retaining collar (3) which is attached in the valve-accommodating member (4) provided for the electromagnetic valve in a form-locking and/or operative connection, preferably is calked in the valve-accommodating member (4).

3. Electromagnetic valve as claimed in claim 1 or 2,
c h a r a c t e r i z e d in that the valve seat (5) is arranged in the end portion of the second sleeve part (2) and the magnet core member (6) is arranged in the end portion of the first sleeve part (1).

4. Electromagnetic valve as claimed in claim 3, characterized in that the magnet armature (7) is arranged as a stepped piston including the valve closure member (8) between the valve seat (5) and the magnet core member (6).

5. Electromagnetic valve as claimed in any one of the preceding claims 1 to 3, characterized in that the second sleeve part (2) has a stepped portion (9) for accommodating a ring filter (10).

6. Electromagnetic valve as claimed in any one of the preceding claims 1 to 3, characterized in that the second sleeve part (2) has a larger wall thickness compared to the first sleeve part (1).

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